


ITEM	QTY.	DESCRIPTION
1	1	CLEVIS
2	1	GUIDE BUSHING **SEE NOTE
3	1	LOWER HOUSING
4	1	SNAP RING **SEE NOTE
5	1	STEM
6	9	3/8" NYLOCK NUT
7	16	LOCKWASHER
8	12	3/8"-16 X 1-1/2" HOUSING SCREW
9	1	DIAPHRAGM
10	5	3/4"-16 JAMB NUT
11	1	DIAPHRAGM PLATE
12	1	UPPER HOUSING
13	1	DIAPHRAGM WASHER
14	1	CONNECTOR NUT
15	1	O-RING
16	4	3/8"-16 X 1-1/4" SPRING COVER SCREW
17	1	SPRING ROD
18	1	MAIN SPRING
19	1	SPRING COVER
20	1	SPRING WASHER
21	1	WASHER
22	1	POSITIONER SPRING
23	1	POSITIONER WASHER
24	1	GASKET
25	1	SIEMENS 73N12F POSITIONER (-40F TO 160F)
26	6	1/4"-20 X 3" POSITIONER SCREW
27	6	1/4" LOCKWASHER
28	1	3/4" SAE FLAT WASHER
29	1	FISHER 67CFR-237 FILTER/REG (0-60 PSI GAUGE)
30	1	AIR LINE
31	1	MOUNTING BRACKET
32	4	3/8"-16 X 1" MOUNTING SCREW
33	1	3/8"-16 X 2" LINK BOLT

\*\* GUIDE BUSHING WAS ELIMINATED ON ALL UNITS PRODUCED AFTER 15 JULY 2017

NOTE: FILTER REGULATOR OUTPUT WILL BE PLUMBED TO THE "SUPPLY AIR" INLET PORT ON THE POSITIONER.  
 "INSTRUMENT AIR" INLET PORT WILL SHIP W/A STANDARD PLASTIC PLUG FOR FIELD INSTALLATION OR REQ'D PLUMBING

 <small>PRODUCTS, INC. 1550 E., 81ST W. AVE., TULSA, OK. 74127</small>	
Dwg. Name: DURASTROKE 1400F ACTUATOR	
Date: 3/31/2020	By: PR
Customer: STANDARDS	File #: D1400F PARTS